TPM MASTER PLAN				Preparatory Stage				Implementation Stage								Stabilization			
Item		Details of Activities		2002				2003				2004				2005			
				Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4
1		Top Management Formally	Plan																
		Announce TPM	Actual																
2		TPM Introductory Education	Plan																
		and promotional campaign	Actual																
3		Creation of TPM Promotional	Plan																
		Organization and Office	Actual																
4		Established Basic TPM	Plan																
		Policy and alignment of goals	Actual																
5		TPM Master Plan of	Plan																
		Completion	Actual																
6		TPM Kick-Off	Plan																
			Actual																
7		Maximize Production Effectiveness																	
	7.1	Implement Focused Improvement	Plan					10 cases	20 cases	30 cases	40 cases	50 cases	60 cases	61 cases	62 cases	63 cases	64 cases	65 cases	66 cases
		(Kobetsu-Kaizen Pillar)	Actual																
	7.2	Implement Autonomous Maintenance	Plan					Step 1			Step 2 - 3			Step 3- 4			Step 5 - 7		
			Actual																
	7.3	Implement Planned Maintenance	Plan			Phase 0		Phase 1			Phase 2			Phase 3			Phase 4		
			Actual																
	7.4	Training Skills and Education	Plan			Planning		Step 1			Step 2 - 3			Step 3- 4			Step 6		
			Actual																
8		System for Initial Flow Control Activities	Plan								Step 1 - 2			Step 3 - 4			Step 5		
		(Early Equipment Management)	Actual																
9		System for Quality Maintenance	Plan								Step 1 - 2			Step 3 - 4			Step 5 →		
		Aim for Zero-Defects	Actual																
10		Administrative/Office TPM	Plan					Step 1			Step 2 - 3			Step 3- 4			Step 5 - 7		
			Actual																
11		Establish Effective EHS System	Plan								Step 1 - 2			Step 3 - 4			Step 5 →		
		Aim for Zero Accidents, Zero Pollution	Actual																
12		Challenge the TPM Excellence Awards	Plan																
		2nd Category	Actual																